User manual for 3 in 1 out hot end kit

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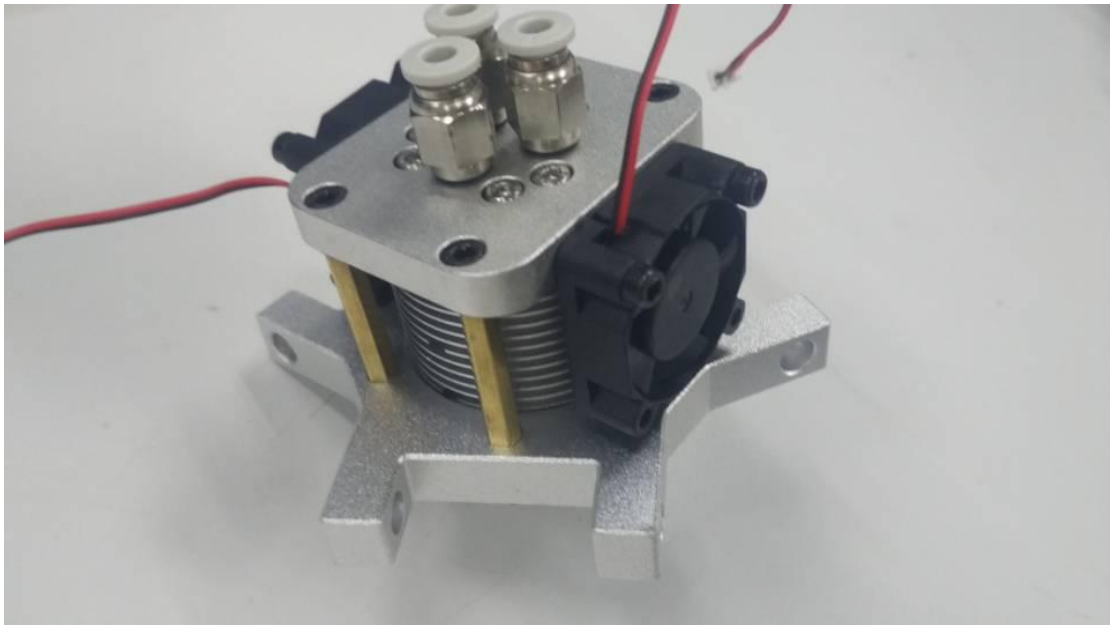This part is pre-assembled out of box, details refer to picture below:

There is a print head fixing platform on the printer. Let the lower part of the print head through the circular hole of the platform and use 4 M3*16 cylindrical head bolts to fix the bottom (details see pictures below).
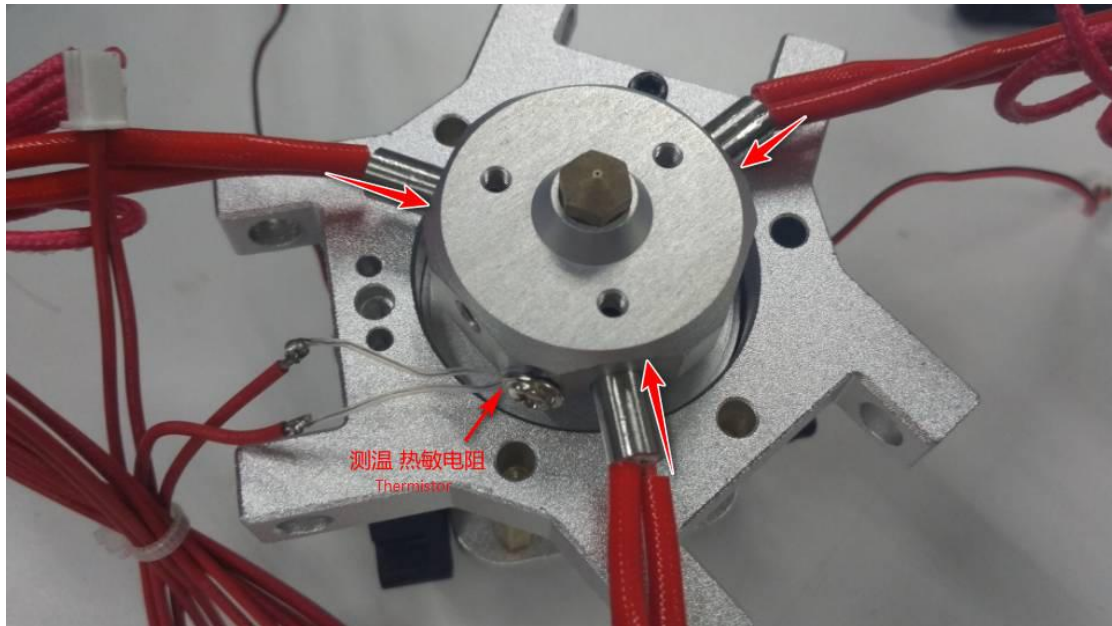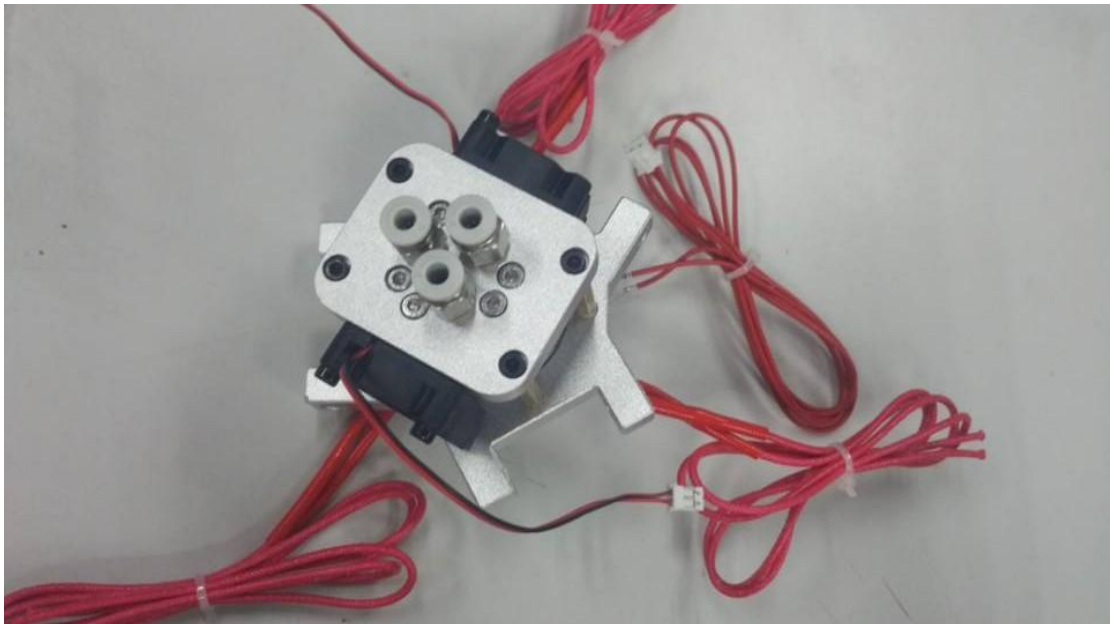
Use M3*16 bolts to fix the two fans respectively to the side of the radiator of the print head. Refer to picture below:

Put the three heating rods into the very bottom of the three holes of the heating block, and use M3*4 headless meter screws to fix them. Put the thermistor into the temperature-detecting hole, and use M3*4 pan cross head washer bolt to fix it.

Connect the wires of heating rod, fan and thermistor, and put the teflon tube into the quick connect plug. You can use it now.

Extension boards wire connection:

E1 Extension board
E1转接板

E1 Extruder motor
E1挤出机电机

E0 Extension board
E0转接板

E0 Extruder motor
E0挤出机电机

风扇2
Fan 2

加热棒
Heating Rod

热敏电阻
Thermistor

风扇1
Fan 1